



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

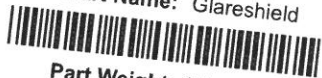
Tel (613) 632-5200
Fax 613 632-5246

D3690-1
Job Sheet 206863



Part No: D3690-1

Part Name: Glareshield



Part Weight: 0 lbs

Job Created: 2/12/20

Due Date: 3/11/20

Type: Stock

Job Qty: 8 pcs

Status: New

Job Tracking No:

Priority: Medium

Created By: Patrick Lussier

Description:

Note: DWG REV C IPP Rev A New Issue 08/04/28 DL verified by:DD IPP Rev:B 08-07-14 revB as per dwg DD
verified by:ec IPP Rev:C 08-10-07 revC as per dwg DD verified by:EC Ipp Rev. D Add Step 115 Dry Material
10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	8 pcs	3/11/20		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
140	Packaging 2-1 - Receive - B4B	8 pcs	3/11/20		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S265141



Part: D3690-1

Job No: 206863

Serial No/Batch: S265141

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/20/20

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
150	QC 6	8 pcs	3/11/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
170	Packaging 3-1 - Stock - B4B	8 pcs	3/11/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
180	QC 21 - SA	8 pcs	3/11/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - Purchasing (Purchasing)
 Descriptions: 140 - (Receive & Inspect for Damage & Mat'l Certs)Receive & Inspect for Damage & Mat'l Certs
 150 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products
 170 - (Identify as per dwg & Stock Location: _____)Identify as per dwg & Stock Location: _____
 180 - (QC21- Final Inspection - Work Order Release)QC21- Final Inspection - Work Order Release

9 pcs
 MW.

136
 2020

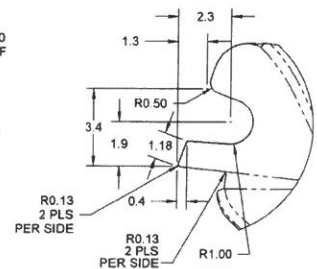
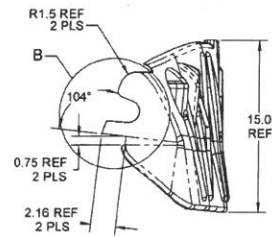
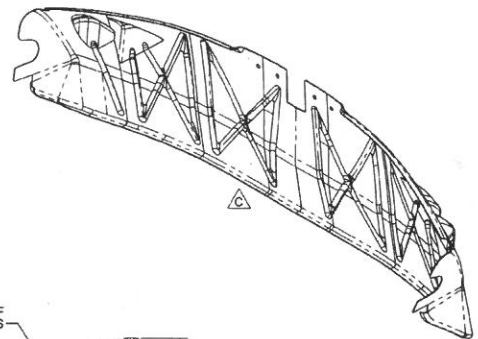
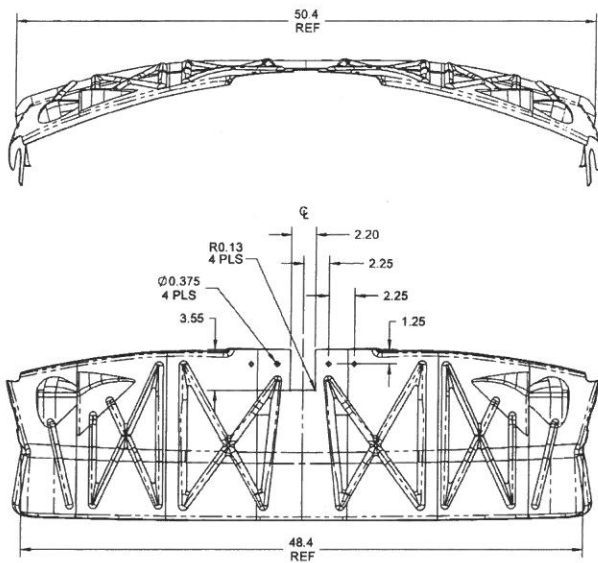
MAY 08 2020
 40
 9-89

MAY 12 2020
 70
 9-89

POMBO45644 x 8 plus

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3690-1P	Glareshield	8 pcs (1 ea)	110-Purchasing	S265739
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	210.6000 sf (26.325 ea)	110-Purchasing	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3690-1P	8	0	0
	MLEXS.093-F6006-02	211	328	0
Part Specifications				
Specifications could not be found.				

Plex 2/12/20 3:51 PM dart.lussier.patrick



D3690-1 GLARESHIELD

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED 701 BLACK FLAT LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS 093-F6006-02)
- 2) TOOLING: THERMOFORM PER MOLD DT9010 PER QSI 022
TRIM PER MOLD SCRIBE LINES EXCEPT WHERE NOTED
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: NONE
- 8) WEIGHT: 2.5 lbs
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.040

RELEASED
08.09.02

DETAIL B
SCALE 2X
THIS VIEW FOR REFERENCE ONLY

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3690	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GLARESHIELD ASSEMBLY	NTS
DATE	08.09.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD	

PO Details

Plas-Tech (pla002-vc)



PO No: POHB045844

Line No: 3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3690-1P	Glareshield	9 pcs (1 ea)	110-Purchasing	
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	288 sf (32 ea)	110-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3690-1P	9	0	0
	MLEXS.093-F6006-02	288	1,288	0

Part Specifications

Specifications could not be found.

Plex 3/17/20 4:17 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045844



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045844
PO Date: 2/12/20
Due Date: 3/11/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground
Pynt Terms: Net 60

Freight Terms:

Special Comments:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	206861	D4635-1P	D4635 Rev.G			Fwd Ceiling Panel, LH : Various STC's	Firmed X5	-	3/11/20	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
MAR 17 2020														
Line Item Note Material and Batch # MLEXS.093-F6006-07 batch # S242657														
2	206862	D4635-2P	D4635 Rev.G			Fwd Ceiling Panel, RH : Various STC's	Firmed X5	-	3/11/20	5 pcs	0 pcs	5 pcs	\$225.00/pcs	\$1,125.00
MAR 17 2020														
Line Item Note Material and Batch # MLEXS.093-F6006-07 batch # S242657														
3	206863	D3690-1P				Glareshield : Various STC's As Per Dwg D3690 Rev. C	Firmed X9	-	3/11/20	9 pcs	0 pcs	9 pcs	\$526.00/pcs	\$4,734.00
MAR 17 2020														
Line Item Note Material and Batch # MLEXS.093-F6006-02 batch # S152044														
Grand Total:													\$6,984.00	



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PURCHASE ORDER

POHB045844



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

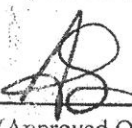
Plex 3/17/20 10:00 AM dart.lussier.patrick

Certificate Of Conformance

Customer: DART AEROSPACE LTD P.O. # POHB045844 SO # 032731

Part #	<u>D4635-1</u>	Qty.	<u>5</u>	Batch #	<u>-001</u>
Description	<u>FWD CEILING PANEL, LH</u>	Material usage	<u>208 SQ.FT</u>	Lot#	<u>DART0116</u> <u>S242657</u>
Part #	<u>D4635-2</u>	Qty.	<u>5</u>	Batch #	<u>-002</u>
Description	<u>FWD CEILING PANEL, RH</u>	Material usage	<u>208 SQ.FT</u>	Lot#	<u>DART0116</u> <u>S242657</u>
Part #	<u>D3690-1P</u>	Qty.	<u>9</u>	Batch #	<u>-003</u>
Description	<u>GLARESHIELD ASSEMBLY</u>	Material usage	<u>288 SQ.FT.</u>	Lot#	<u>DART0119</u> <u>S152044</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: 
(Approved QA Signatory)

Date: MAR. 17, 2020

(REVISED)

COFC# 127

Page: 1 of 1



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM

P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number:

40994

Shipment Date:

03/13/2020

BOL Number:

Customer Key:

C1887

Salesperson:

MIKE AUBE

Page Number:

1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order

POHB045844

Carrier Account #

CU103666

Sales Order

SO-032731

Incoterms

EX WORKS

Payment Method

COL

Ship Via

JOURNEY FREIGHT -

Tracking Number

Item Number Revision	Description	Quantity Shipped	UOM
D4635-1 - Rev.: G	FWD CEILING PANEL, LH AS PER DWG D4635 REV. G	5	EA
D4635-2 - Rev.: G	FWD CEILING PANEL, RH AS PER DWG D4635 REV. G	5	EA
D3690-1P - Rev.: C	GLARESHIELD ASSEMBLY AS PER DWG D3690 REV C	9	EA

RECEIVED

MAR 16 2020

DART AEROSPACE LTD.

Number of Containers

1816h

Gross Weight

Shipped By

[Signature]